

H - Appendix: Diffusion coefficient approximation

Redlich-Kister approximation

From absolute-reaction rate theory arguments the diffusion coefficient for an element i was divided into a frequency factor D_i^o and an activation enthalpy E_i , ie.

$$D_i = D_i(N_1, \dots, N_r) = D_i^o(N_1, \dots, N_r) \exp\left(\frac{-E_i(N_1, \dots, N_r)}{RT}\right) \quad (1)$$

The frequency factor is given by

$$D_i^o = \exp(\Theta_i) \quad (2)$$

Both Θ_i and E_i will in general depend upon the composition, temperature and the pressure. In the spirit of the CALPHAD approach, the composition dependency is represented by a linear combination of the values at each endpoint of the composition space and a Redlich-Kister expansion:

$$\begin{aligned} \phi_i(N_1, \dots, N_r) = & \sum_{j=1}^r N_j \phi_i^j + \sum_{j=1}^r \sum_{k>j}^r N_j N_k \left(\sum_{l=0}^m \phi_i^{j,k,l} (N_j - N_k)^l \right) + \\ & + \sum_{j=1}^r \sum_{k>j}^r \sum_{n>k}^r N_j N_k N_n \left(\sum_s v_{j,k,n}^s \phi_i^{j,k,n,s} \right) \quad (s = j, k, n) \end{aligned} \quad (3)$$

where ϕ_i represents a composition dependent property, i.e., Θ_i or E_i and the parameters $v_{j,k,n}^s$ are given by

$$v_{j,k,n}^s = N_s + (1 - N_j - N_k - N_n) / 3 \quad (4)$$

Each individual ϕ_i parameter on the rhs of eq. (3) may be expressed as a polynomial in temperature and pressure. Limiting the binary interactions to second order ($m = 1$) we get for our ternary Cu-Fe-Ni system:

$$\begin{aligned} \phi_i = & N_{Cu} \phi_i^{Cr} + N_{Fe} \phi_i^{Fe} + N_{Ni} \phi_i^{Ni} + \\ & + N_{Cu} N_{Fe} ({}^o \phi_i^{Cu,Fe} + (N_{Cu} - N_{Fe}) {}^1 \phi_i^{Cu,Fe}) + \\ & + N_{Cu} N_{Ni} ({}^o \phi_i^{Cu,Ni} + (N_{Cu} - N_{Ni}) {}^1 \phi_i^{Cu,Ni}) + \\ & + N_{Fe} N_{Ni} ({}^o \phi_i^{Fe,Ni} + (N_{Fe} - N_{Ni}) {}^1 \phi_i^{Fe,Ni}) + \\ & + N_{Cu} N_{Fe} N_{Ni} (N_{Cu} {}^{Cu} \phi_i^{Cu,Cu,Fe,Ni} + N_{Fe} {}^{Fe} \phi_i^{Cu,Fe,Fe,Ni} + N_{Ni} {}^{Ni} \phi_i^{Cu,Fe,Ni,Ni}) \end{aligned} \quad (5)$$